Calibration Basics for Spreaders and Sprayers

Large and Small

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sdoak@vt.edu

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WHY CALIBRATE

SAVES MONEY MATERIALS AND APPLICATION COSTS

SAVES THE ENVIROMENT RIGHT AMOUNT, IN RIGHT PLACE

SAVES YOURSELF YOU KNOW, AND YOU CAN PROVE IT

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WE WILL COVER

- Why calibrate
- General concepts
- Spreaders
 - Drop small area
 - Broadcast small and large area
- Sprayers
 - Handheld small area
 - Boom large area

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What questions need to be answered in order to successfully calibrate?

- 1) How much material needs to be applied in a specific area?
- 2) How to calculate the size of the calibration collection area?
- 3) How to collect the material from the collection area?



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TYPES OF SPREADERS AND SPRAYERS

Spreaders

- DROP

- BROADCAST / ROTARY
- PUSH [small area] AND PULLED [Large area]

Sprayers

- HAND HELD [small area]
- BOOM [large area]

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Question to be answered

 Sprayers - Use the GPA to find how many acres a tank will spray

• Example: If you use a 100 gallon tank and the GPA is 20. Then a full tank will spray 5 acres 100 gallon / tank = 5 acres per tank 20 gallons / acre

So you would place enough product for 5 acres in a full tank

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Question to be answered

Spreaders

- 1) Calculate how much **PRODUCT** is needed in a specific area?
 - Product amount per collection area = target amount] - Square feet - usually 1,000ft² or per acre
 - Small spreaders = per square foot
- 2) Compare this target amount to what is actually collected
- 3) Adjust, so target amount and collected are the same VirginiaTech

YOUR QUESTIONS ??





OMG That's Small !!

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1) How much material needs to be applied in a specific area- THE **TARGET AMOUNT ?**

– Spreaders – granular

- 1) Amount of product to be applied the recommended rate
- 2) THEN covert rate to pounds per square foot » or ounces per square foot » or grams per square foot
- 3) KNOW how big is the collection area
- 4) Multiply #2 by #3 = TARGET AMOUNT
- 5) Adjust openings so amount captured will equal the target amount















- The machine has a <u>boom of 25</u>' and <u>travels 220'</u> in one minute.
 AREA = 25' * 220' = <u>5,500 ft² per minute</u>
- The machine has a <u>boom of 15</u>' and <u>travels 308'</u> in one minute.
 AREA = 15' * 308' = <u>4,620 ft² per minute</u>

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<u>Two methods to COLLECT the</u> amount of product being applied

- <u>Sweep method</u> and the <u>Catch method</u>
- Sweep method used for drop spreaders
 Apply the product by pushing the spreader over a measured paved surface or plastic sheet
 - Pushing spreader at a constant speed, each time, is key point
 Then sweep/collect the product, weigh the product and compare to target weight.
 - <u>Adjust the opening</u> so the collected weight matches the target weight

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Sweep Methodology

- Mark an area on a smooth piece of pavement
 Usually a set length
 Or use a sheet of plastic of a set length
 - HOW TO:
- Set the hopper opening in a low to medium range setting
- Put some product in the hopper [1/4 to1/2 full]
- Push the spreader at a comfortable walking speed
 At same pace used to actually apply product
- Open the hopper just prior to reaching the marked area or plastic sheet
- Travel the marked off distance
- · Close the hopper after you are off the plastic or area

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Catch Method

- · Conceptually similar to the sweep method
 - Push the spreader over a measured length
 - Collect the product released in a catch pan mounted under the spreader opening
- The amount caught compared to the target amount calculated for the area covered
 - E.g. 3' wide spreader pushed 5' = 15 ft²
 - Calibration can be faster that the area method but the spreader has to be equipped to hold a catch pan

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Drop spreader ----Sweep Methodology

- Sweep the product and put into a pre-weighted container
- Or collect the product on the plastic sheet and pour into a pre-weighted container
- Weigh the product
- · Record the weight of the product that was collected
- Compare to the target amount [weight]
- Adjust the opening to better match the target weight
- Repeat the procedure until consistent results are obtained within 5% of target weight

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Catch method

- Attach a "catch can or tray" under the hopper to catch the product being applied.
 - <u>Small calibration area =</u>
 - Run the machine over the calibration area -
 - LARGE calibration area =
 - Run the machine for <u>the length of time</u> it would take to cover the calibration area
 - <u>Usually one minute</u>
 - - <u>Run the machine at the same RPM as the machine</u> would use for spraying or spreading operations - KEY

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Put it together - drop spreader

- 1) Length of collection area [plastic sheet]
- 2) Spread width [drop spreader width]
- 3) How much product is needed per ft²
- 4) NOW you can find the **target amount** need to collect in one minute
 - Remember to use the same walking speed each time

THE TARGET AMOUNT IS THE RATE [PER FT²] TIMES THE CALIBRATION AREA [in ft²]

- Example #1 :
- RATE: The amount is 4.67 lb product per 1,000 ft² • Find the rate per ft² by dividing the rate by 1,000 • so, 4.67 /1,000 = 0.0047 lb per ft²

- THE CALIBRATION AREA: is 5' wide drop spreader pushed over 10' plastic sheet

• Calibration area is 5' * 10' = 50 ft²

- THE TARGET AMOUNT IS

• 0.0047 lb per ft² * 50 ft² = 0.235 lb per 50 ft² UVirginiaTech





YOU try - help your neighbors!

- Example # 3
- Spreader width = 8'
- Plastic sheet 10'X10'
- Product amount = 0.00459 lb/ft²

• Spreader width = 6'

- Plastic sheet 30'X30'
 - Product amount = 0.0036 lb/ft²

TARGET AMOUNT = 0.3673 lb or 166.76 gms

TARGET AMOUNT = 0.648 lb or 294.19 gms

CATCH METHOD !! VirginiaTech

The "how to"

- Make passes over the plastic and weigh after each try and adjust the spreader opening until the weight is close to the TARGET WEIGHT. Make several more attempts to make sure the weights are within 5% of target weight
- The spreader is now calibrated to that rate and product
- -Record the spreader setting, fertilizer and the rate. (unless you want to do this every time)

REMEMBER to open and close the spreader OFF of the plastic !!!! [when you open you get extra material] JUST LIKE A DROP SPREADER !



Does a BROADCAST SPREADER throw the same amount over the entire width of spread?

Where does the largest amount end up? Middle or edge?

























• How To Calculate the Effective Width

- Use evenly spaced catch devices
- Repeat several times and calculate percentages
 - With the max amount [next the spinner] set as 100% amount Next find the "effective swath width"
 - Use a series of uniform [same sized] trays
 - About 6 x 6 or larger all the same size
- Equally spaced = measured

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Speed – a key factor in spreading uniformity

- Need steady motion to spread evenly
- · Steady walking pace
 - Calibrate at spreading speed
- Motorized spreaders
 - Use rpm and gear number to get consistent speed
 - Calibrate at spreading speed
 Double check the speedometer versus actual

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You try rememb	ber:	<u>60</u> = MPH time
Time to cover 88 ft		equals MPH
23 seconds	•	2.6 MPH
18 seconds	•	3.33 MPH
15 seconds	•	4.0 MPH
11 seconds	•	5.45 MPH
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= 26.26 lb/minute

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Put it together

- 1) Speed how far it moves in one minute
- 2) Spread width
- 3) How much product is needed per ft²
- 4) NOW you can find the **target amount** need to collect in one minute
 - Remember to use the same rpm as you did when calculating the speed

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Example #1

1) Speed = 2.6 MPH

- 2.6 * 88 ft/min = 228.8 ft in 1 minute
- 2) Width of spread = 20 ft

area covered in 1 minute = 228.8ft* 20ft = 4,576 ft²

So this setup covers 4,576 ft² every minute

3)Flow = 250 lb/A = 0.00574 lb/ft² [trust me]

 $\frac{250 \text{ lb}}{43,560 \text{ft}^2} = 0.0057392 \text{ lb/ft}^2$

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Example #2 continued

So this setup covers 1,584 ft² every minute Flow = 250 lb/A = 0.00574 lb/ft²

How much product is needed per minute?

1,584 ft²/min *0.00574 lb/ft² = 9.09 lb/minute

SKIP TO SPRAYERS

The next slides are for additional ways of using the information you have gathered.

Pus you will see similar material with boom sprayers!

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<u>43,560 ft² / acre</u> = **20.625 minutes / acre** 2,112 ft² / minute

9.7 Ib of product / minute -- measured with the catch method

Rate per acre: 9.7 lb/min * 20.625 min/acre = 200 lb / acre

EXTRA:

2,112 ft²/min * 60 min/hr = 126,720 ft² covered in 1 hr.

Then $\frac{126,720 \text{ ft}^2 / \text{hour}}{43,560 \text{ ft}^2 / \text{acre}} = 2.91 \text{ acres } / \text{hour}$

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If you already know how much is dropped in one minute and want to find the amount spread per acre

- 1) Speed how far it moves in one minute
- 2) Spread width
- 3) Amount of material dropped in one minute
- With these three pieces of information you can find:
 - How much material is spread per acre
 - How long it will take to spread one acre
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Your turn #1: 2.5 MPH and a 20 foot width 25 lb product per minute flow Find minutes per acre and lb per acre:

2.5 MPH * 88 ft/min = 220 ft / min 220 ft / min * 20 ft swath = **4,400 ft² / min**

<u>43,560 ft² / acre</u> = **9.9 minutes / acre** 4,400 ft² / min

25 lb / min {flow} * 9.9 min / acre = 247.5 lb / acre

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Spreader example:

for a given 1) **speed** and given 2)**width** and known 3)**flow Find the lb of product spread per acre**

• 1) 2 MPH * 88 ft/min =

176 ft / min in a straight line

- 2) 12 foot wide swath
- 3) 9.7 lb product / minute = spread rate per minute

<u>SO:</u>

176 ft/min * 12ft = 2,112 ft² covered in 1 min.

Remember 43,560 ft² per acre

SO

43.560 ft² / acre = 20.63 minutes /acres

Your turn #2:

4.5 MPH and a 30 foot wide 70 lb per minute flow [catch method] Find product per acres:

4.5 MPH * 88 = 396 ft / min

396 ft / min * 30 ft [wide] = 11,880 ft² / min

<u>43,560 ft² / acre</u> = 3.67 minutes/acres 11,880 ft² / min

70 lb product / min * 3.67 min/acres =

256.9 lb product per acre











Handheld sprayers

- The pace of walking and the speed of the side to side sweeping has a MAJOR effect in the area covered.
 - Some companies train [or have employees carry] with a battery powered metronome for consistence of application or adjust the pump pressure [on each truck] to match each employee for consistent application rates
- Best to first spray on pavement to see the pattern and type of coverage
 Look at drying patterns to find consistency
- Then calibrate on actual terrain

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2.5 gallons * 1,250 ft² = 3,125 ft² per full tank

- The <u>product label</u> directs you to add 1.0 oz per 1,000 ft² (unit)
- So, find how many 1,000 ft² (units) are in a full tank
 <u>3,125 ft² per full tank</u> = 3.125 units per full tank
 1,000 ft²

3.125 units * 1.0 oz per unit = 3.125 oz per full tank

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Once you know how many square feet a gallon covers

- Use the information to load the sprayer with:
 - -1) The correct amount of water for the area
 - Or a full tank [you calculated how much area a full tank will cover]
 - 2) The correct amount of product for the spray area

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You try

- You have a **5.0 gallon** pump sprayer
- One gallon covers 850 ft² [you calibrated]
- The label directs you to add 1.25 oz / 1,000ft²
- HOW MUCH AREA WILL A FULL TANK COVER?

5 GALLONS * 850FT² = 4,250 FT² PER FULL TANK

 HOW MUCH PRODUCT DO YOU ADD FOR A FULL TANK? [units per tank * rate per unit] 4,250 FT²/ 1,000ft2 = 4.25 UNITS 4.25 UNITS * 1.25 OZ = 5.13 OZ PER FULL TANK FULL TANK

Example

- You have a 2.5 gallon pump sprayer
- One gallon covers 1,250 ft² [you calibrated]
- HOW MANY FT² WILL A FULL TANK COVER?

Number of gallons * area covered by 1 gallon

2.5 gallons * 1,250 ft² = 3,125 ft² per full tank



To find the gallons per acre (GPA) in a handheld sprayer

- There are several methods, but the 128th takes less space and time.
- You can then divide the GPA by 43.56 and find the gallons per 1,000 ft²

Note: There are 43.56 blocks of 1,000 ft² each in one acre

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Handheld Sprayer - 128 method

- 1) Layout an area 18.5' X 18.5' - This is 128th of an acre
- 2) Time how long it takes to spray the area
- 3) **Spray into a measuring can** for the same length of time (as #2).
- 4) The result in ounces is <u>equal to</u> the GPA

- WHY: 128 oz in a gallon over 128th of an acre



 Now, add the amount of product needed to cover 3,750ft² and 2.5 gallons of water











Then you fill the tank with 60 gallons [1.5 acres* 40 GPA]. Next, add the product needed for 1.5 acres. Mix and spray

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<u>Speed – a key factor in spray uniformity.</u> Just like motorized spreaders

- Needs consistent motion to spray evenly - Calibrate at spreading speed
- Motorized boom spreaders
 - Use rpm and gear number to get consistent speed
 - Always calibrate at spraying speed
 - Know the RPM and pressure



Consistent or Even Flow

- Nozzles and pressure GREATLY influence the amount of water sprayed & nozzle performance
- Therefore all the nozzles must be the same to have the same flow. Nozzles will wear and change over time.
 - Check each one catch in a measuring cup for a set time
 - Example measure the amount of water caught in 15 seconds for each nozzle. Several times per season.
 CHANGE IF DIFFERENCES ARE GREATER THAN 5%
- Pressure must be constant
 Install a pressure gauge and regulator

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How many minutes does it take to spray one acre?

- 1) Use the area sprayed in one minute

 For your sprayer set-up
 (boom width * feet traveled in one minute)
- 2) Divide the ft² of one acre (43,560 ft²)
 by "1) Use the area sprayed in one minute"

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How many minutes does it take to spray one acre?

• EXAMPLE #1

1) The calculated area sprayed in one minute is 4,525 ft² [for your set-up]

- 2) <u>43,560 ft²/acre = **9.625 minutes/acre**</u> 4.525 ft²
- EXAMPLE #2

 The calculated area sprayed in one minute is 9,900 ft² [for your set-up]
 - 2) <u>43,560 ft²/acre</u> = **4.40 minutes/acre** 9,900 ft²





Put it together - Examples

- Speed
- [feet traveled in one minute]
- · Boom / Spray width
- [in feet] Total spray volume [gallons per minute]
- Time to spray one acre [in minutes]
- Just like a broadcast spreader · Except for the "spray thing"









176 ft/min * 12ft = 2,112 ft ² covered in 1 min. [Leads to]		
$\frac{43,560 \text{ ft}^2 / \text{ acre}}{2,112 \text{ ft}^2 / \text{ minute}} = 20.625 \text{ minutes / acre}$		
[Combines with]		
1.6 GPM flow = all nozzles running for one minute [should double check with the catch flow method]		
NOW: CALCULATE THE GALLONS PER ACRE		
[Gallons per minute times minutes per acre]		
1.6 GPM * 20.625 min/acre =		
33.0 gallons per acre		
For this specific setup		

You try PUTTING IT TOGETHER 4.0 MPH 5.5 MPH • You have a 150 gallon sprayer 15 nozzles 25 nozzles Calibrated at 30 Gallons Per Acre 18 inch spacing 20 inch spacing 0.35 GPM 0.55 GPM HOW MANY ACRES WILL A FULL • 22.5' boom **TANK SPRAY?** • 41.67' boom • 5.25 GPM • 13.75 GPM <u>150 gallons</u> = 5 acres per tankful • 7.920 ft² /min • 20,168.28 ft² /min 30 GPA 2.16 min / acre = 29.70 5.50 min / acre = SO PUT 5 ACRES OF PRODUCT IN gallons / acre 28.88 gallons / acre THE full TANK

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BMP

- READ THE LABEL CAREFULLY THREE times
 THE LABEL IS THE LAW ----- don't miss anything
- Proper rate [label rates]
- Correct amount applied on allowed turfgrass
- Correct target pest
- Inspected and calibrated equipment
- Knowledgeable operators
- Avoid drift
 - Lowest pressure
 - Nozzles to create large droplets
 - Fan versus flood
 - Fungicide versus herbicide

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Some STMA references on calibration

 http://www.stma.org/sites/stma/files/STMA Bulletins/Rotary Spread Calib Final.pdf

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